ALLFORM COMPONENT - SAFETY RULES AND GUIDLINES

OVERLAP CORNER BRACKET INSTALLATION & USE

Overlap Corner Bracket Guidelines

- Install the Overlap Bracket on any 90-degree outside corner conditions including wall corners, bulkheads, rectangular columns or pedestals.
- See Figures 1. & 4. for installation sequence
- Overlap w/ 2' panel:
 - 15" max. Without 4" filler/extension
 - 19" max. With 4" filler/extension
 - 3" minimum overlap
- Overlap w/ 3' panel:
 - 27" max. Without 4" filler/extension
 - 31" max. With 4" filler/extension
 - 15" minimum overlap
- Overlap w/ 4' panel:
 - 39" max. Without 4" filler/extension
 - 43" max. With 4" filler/extension
 - 27" minimum overlap
- Make sure the double pegs on the special nut are facing toward the overlap bracket tube and insert into the aligning holes when the tie-rod is tightened. (See Figure 1., Step 3.)
- Overlap corner adjusts in 1" increments
- Attach 4" corner extension with STD. Clamps or Filler Clamps to overlapping panel side to increase wall or column size. (See Figure 2.)
- Maximum pour pressure varies, consult engineering for specific design criteria.

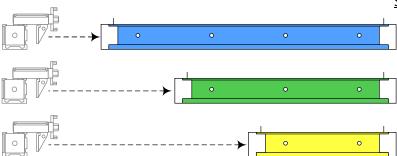
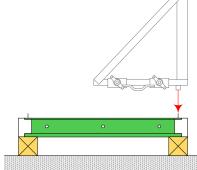


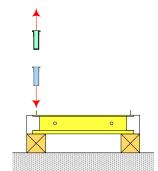
Figure 2. STD. Clamp 4" Filler / Extension To Increase Wall or Column Dimension



Figure 4. Overlapping Corner Exploded View

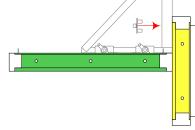
Note: all components must be inspected for cracks, broken welds or any other visible defects prior to each use. Replace all components that are deemed to be unsafe for use.



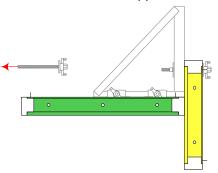


(SHEET 1 OF 1)

Step 1. Install Overlap Corner Bracket



Step 2. Replace Green Insert With Blue Insert In Overlapped Panel



Placing Tie-Rod Through Blue Insert & Special Nut

Step 3. Joint Overlapping Panels Step 3. Place Overlapping Panels Into Wall or Column Position

Figure 1. Overlap Corner Bracket Installation Sequence



Figure 3. Overlapping Panels For Column Condition

Date: 10/12/2023